

STUFEX[®] R 31
Mono-component nitro primer

Rev. January 2014

Applications

Sealing/impregnating nitro primer for wood, recommended for all absorbent wood types, particularly exotic and oily types. It can be used on flooring, furniture, doors, windows and other fittings.
Stufex R 31 primer is quick-drying, has excellent wetting properties and can be sanded down.

Technical data

PRODUCT IDENTIFICATION DATA	
Colour	Transparent
Test viscosity (DIN 3)	40 +/- 5 sec
Conservation	In the original container kept tightly shut, avoiding low temperatures. Use preferably within 6 months.
APPLICATION DATA	
Drying time	
Dry to the touch	5 minutes
Completely dry	10 minutes
Ready for sanding down	20 minutes
Dilution	Ready to use.
How to apply	Roller Paintbrush Spray

The above information has been obtained from an application of 150 microns moist, at a temperature of 20°C and relative humidity of 60%. A different thickness and/or temperature and/or relative humidity may lead to a variation in these data.

How to apply

PREPARATION

Ensure that the surfaces to be treated have the right moisture-content of about 12% and that they are free from dust and greasy substances that prevent the product from bonding. Shake the tin well before using.

APPLICATION

The recommended application method is:

- 1) One coat of Stufex R 31
- 2) Sand down after 15-20 minutes, in normal conditions
- 3) To finish, apply 1 or 2 coats of Stufex R 290 or Stufex R 1600 or Stufex 2660 finishing varnish

(Tools can be cleaned with paint thinner)

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Yield

The ideal quantity to apply is

50 g/m²

Packaging

The product is supplied in tins of

9kg – 4kg

Warnings

This product is inflammable; keep away from naked flame and heat sources.

If too much product is applied it may begin to peel off, therefore avoid using excessive amounts on the surface. If too much has been used, the excess can be removed by sanding down before varnishing but take care not to remove the film completely.

The instructions provided in this document are consistent with the most recently available information on the development and use of our product. Because we have no control over the onsite use and application of the product, we may only be held liable for the quality of the product as supplied.