

**STUFEX<sup>®</sup> R 1500**  
Single-component water-based filler

Rev. January 2014

**Applications**

Transparent, acrylic resin in emulsion-based liquid, recommended for filling all types of gaps, pores or imperfections in wood.

Stufex R 1500 filler is very popular, being quick-drying, less wasteful and easier to use than ready-prepared fillers whose colour never matches the colour of the surface to which they are applied. Recommended for use with low solvent-emission varnishes, particularly water-based products.

**Technical data**

**PRODUCT IDENTIFICATION DATA**

Appearance	Slightly milky
Test viscosity	1800 +/- 100 mPa s
Conservation	In the original container kept tightly shut, avoiding low temperatures. Use preferably within 6 months. PROTECT FROM FROST.

**APPLICATION DATA**

Drying time	60 minutes approx. with 12% wood moisture content
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*The above information applies to a temperature of 20°C and relative humidity of 60%. A different temperature and/or relative humidity can lead to variations in these data.*

**How to apply**

**PREPARATION**

Mix Stufex R 1500 filler with the sanding dust obtained from the wood to produce an even-textured paste. In general 15-20% of sanding dust will be enough to form a paste of the right consistency for spreading.

**APPLICATION**

Spread the paste on the item to be treated, covering all the imperfections, splits and gaps. Stufex R 1500 filler is completely odour-free and rapid-drying. Once dry the product can be varnished with either a water or solvent-based varnish.

(Tools can be cleaned with water)

**Packaging**

The product is supplied in tins of

20kg – 10kg – 5kg

**Warnings**

As with all water-based products, the atmospheric conditions must be taken into account in order to obtain the best result. Avoid applying the product in cold (below 12°C) or over-humid environments.

**The instructions provided in this document are consistent with the most recently available information on the development and use of our product. Because we have no control over the onsite use and application of the product, we may only be held liable for the quality of the product as supplied.**