

STUFEX® R 24

Dual-component polyurethane primer

Rev. January 2014

Applications

Dual-component polyurethane primer recommended for all types of wood, particularly to seal oily and exotic wood. It is highly recommended as a varnish undercoat on flooring, platforms, stages, stairs, etc.. Stufex R 24 primer has excellent wood-wetting properties, can be sanded down, painted over with polyurethane varnishes and it does not alter the colour of the wood, but rather slightly revives it.

Technical data

PRODUCT IDENTIFICATION DATA	
Part A viscosity on testing (DIN 4)	45 +/- 5 sec.
Part B viscosity on testing (DIN 2)	65 +/- 3 sec.
Pot life	About 1 hour
Catalysis ratio	2:1
Conservation	In the original container kept tightly shut, avoiding low temperatures. Use preferably within 12 months.
APPLICATION DATA	
Application temperature	Min. 10°C
Drying time	
Dry to the touch	20 minutes
Completely dry	90 minutes
Ready for sanding down	6 hours
Dilution	Ready to use.
How to apply	Paintbrush Roller Spray

The above information has been obtained from an application of 150 microns moist, at a temperature of 20°C and relative humidity of 60%. A different thickness and/or temperature and/or relative humidity may lead to a significant variation in these data.

How to apply

PREPARATION

Ensure that surface to be treated has the right percentage of moisture-content and is free from dust and greasy substances that may prevent the product from bonding.

Shake the tins well before using then mix component A with component B, the catalyser, in a ratio of 2:1 and mix well until they are completely homogenised.

Check that the wood and any special treatments are compatible.

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APPLICATION

The recommended application method is:

- 1) One coat of Stufex R 24 primer
- 2) Sand down after 4-5 hours, in normal conditions
- 3) To finish, apply 1 or 2 coats of Stufex R 290 varnish

(Tools can be cleaned with paint thinner)

Yield

The ideal quantity to apply is

80-100 g/m²

Packaging

The product is supplied in tins of

Stufex R 24	10 – 5 – 1 kg
Catalyser	5 – 2,5 – 0,5 kg

Warnings

This product is inflammable; keep away from naked flame and excessive heat sources.

The instructions provided in this document are consistent with the most recently available information on the development and use of our product. Because we have no control over the onsite use and application of the product, we may only be held liable for the quality of the product as supplied.